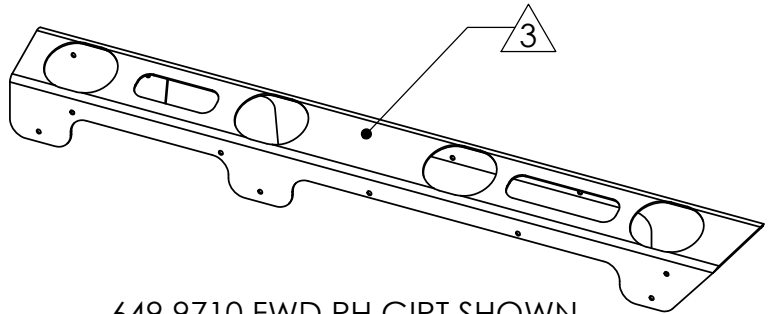
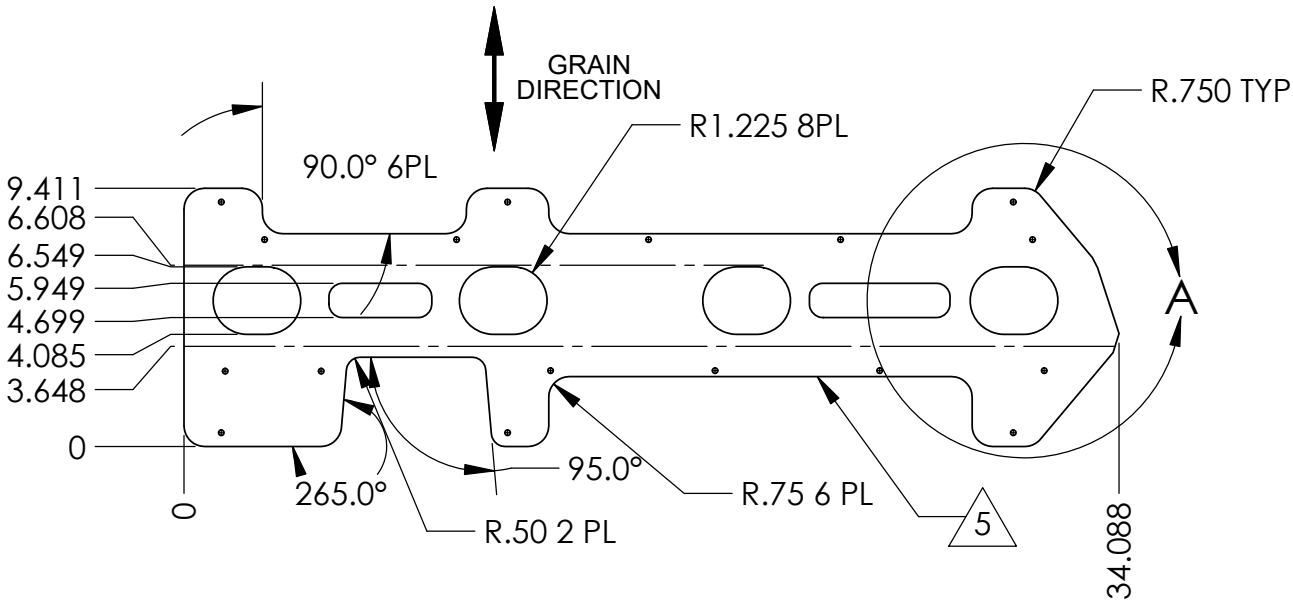


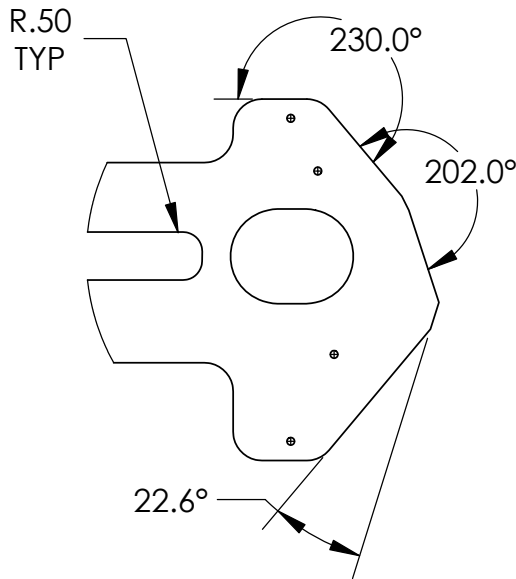
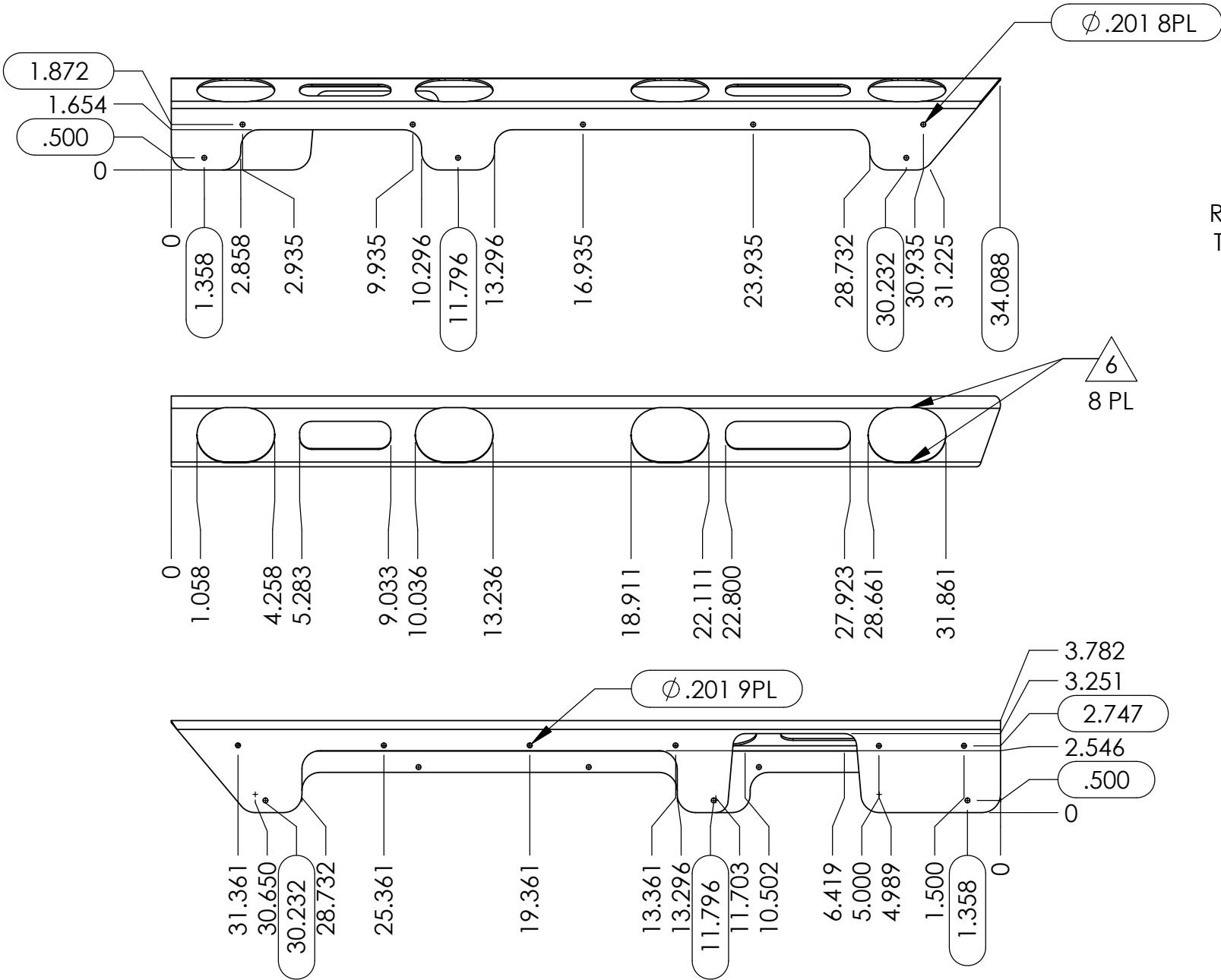
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NOTES:

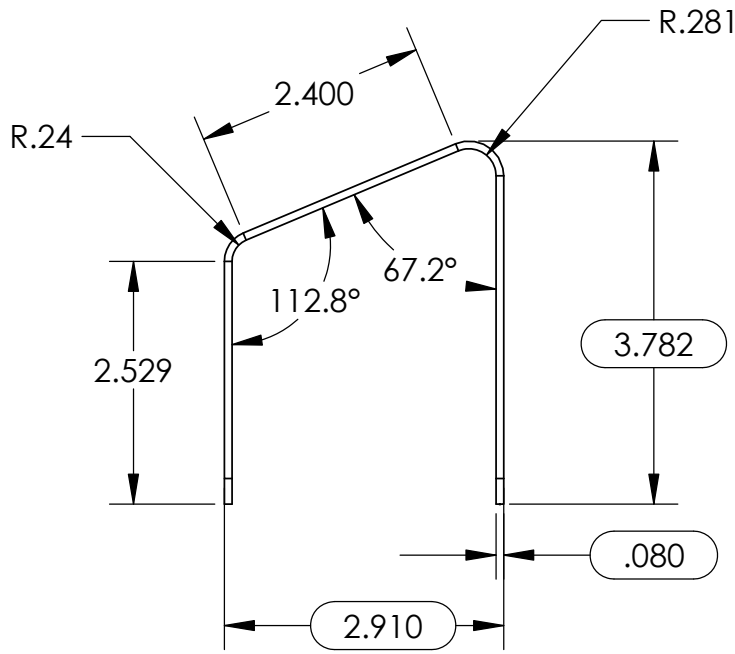
- 1 MATERIAL: 2024-T3 ALUMINUM IAW AMS-QQ-A-250/4 .080" THICK SHEET
- 2 FINISH: BRUSHED 40 GRIT AT 45 DEGREE, NO COATING
- 3 IDENTIFY ALL PARTS IN ACCORDANCE WITH MPP-120.
- 4 DEBURR ALL SHARP EDGES
- 5 SAME FLAT PATTERNS IS USE FOR F/N 1 & 2, BUT USE OPPOSITE SIDES FOR BENDING.
- 6 DEBURR AND BUFF UP TO .030" AT STRAIGHT SECTION OF CUTOUTS.







649.9710 FWD RH GIRT SHOWN
649.9711 FWD LH GIRT OPPOSITE



DETAIL A



3	649.9712	AFT GIRT				
2	649.9711	FWD LH GIRT				
1	649.9710	FWD RH GIRT				
FIND #	PART #	DESCRIPTION	MAT'L	SPEC.		
QTY		PARTS LIST				
NEXT ASSY (\$)	ORIGINAL DATE (MO-DA-YR)	10-11-12	 DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300			
649.8400	DRAWN BY	CHECKER				
	J. GARDINER	P. BRAVO				
649.8700	DRAWING APPROVAL P. BRAVO 10-11-12					
	CONTRACT No.					
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		GIRTS (R66)			
			SIZE	CAGE CODE	DWG. NO.	REV.
			B	07MZ6	649.9700	C
			SCALE NONE		SHEET	1 OF 2

